



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5301-1

Job Sheet 170858



Part No: D5301-1

Job Qty: 12 ea

Part Name: GHF Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-08-24 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/8/18	0.00	0.00	Start Up Machining-3		
100	Hardinge	12 pcs		2/9/18	0.00	8.29	Hardinge		
110	QC	12 pcs		2/9/18	0.00	0.00	QC2 Machining-3		
120	QC	12 pcs		2/9/18	0.00	0.00	QC8 Machining-3		
130	Packaging	12 pcs		2/9/18	0.00	0.00	Packaging3-2		
140	QC21-SA	12 Ea		2/9/18	0.00	0.00	QC21		

Part Op 100 - Machine as per folio FB

Descriptions: 130 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	1.3500 ft (.1125 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/22/18 4:33 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER

QA Closed: _____ Date: _____

Work Order: _____

DISPOS

Part No. _____

NCR No. _____

Suspected Un

Date : _____

Step #: _____

Description Work Order Deviation

DART
AEROSPACE
S036180



GHL Plug

PART NO: D5301 – 1
Original Serial #: S036180
Revision:
Operation: Start up Operation
Change No:

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CANADA
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ig
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By

Supervisor
ification

Director

Approval

01/28/18
Job No: 170858

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

☐	Pressure/Forced
☐	Bending
☐	Centre Not Concentric
☐	Cracks
☐	Crimp/Kink/Ripple/Wave
☐	Cuffs
☐	Crushing
☐	Heat Treat
☐	Wave/Twist in Tube
☐	Marks/Chatter

FAULT CATEGORY

☐	Temperature/Cure
☐	Set-up
☐	BOM/Route
☐	Broken/Damage/Defect
☐	Inspection Incomplete/Unqualified
☐	Contamination
☐	Countersink
☐	Cut Too Short
☐	Instructions Incomplete/Unclear
☐	Drill Holes

☐	Power Loss/Surge	☐	Positioned Wrong
☐	Folio/Program	☐	Outside Dimensions
☐	Grain	☐	Over/Under tolerance
☐	Weld	☐	Part Incorrect
☐	Wrong Stock Pulled	☐	Part Lost/Missing
☐	Out of Sequence	☐	Part Moved
☐	Off-set	☐	Drawing
☐	Mislabeled	☐	Finish
☐	Fit/Function	☐	Misread
☐	Misaligned/off center	☐	Turning Sequence

OTHER :

